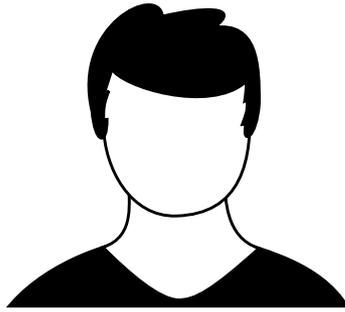


Rechne im Kopf! Notiere die Zwischenergebnisse im Kopf und das Ergebnis rechts!

$17 + 24 =$



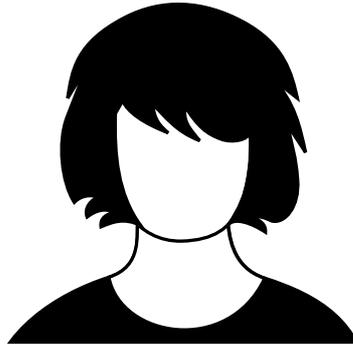
= _____

$63 + 25 =$



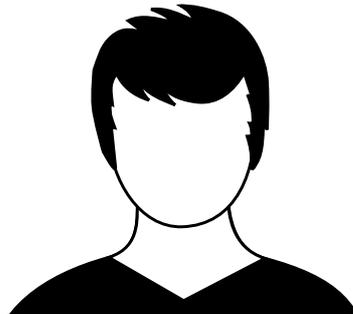
= _____

$78 + 13 =$



= _____

$65 + 37 =$



= _____

$28 + 48 =$



= _____